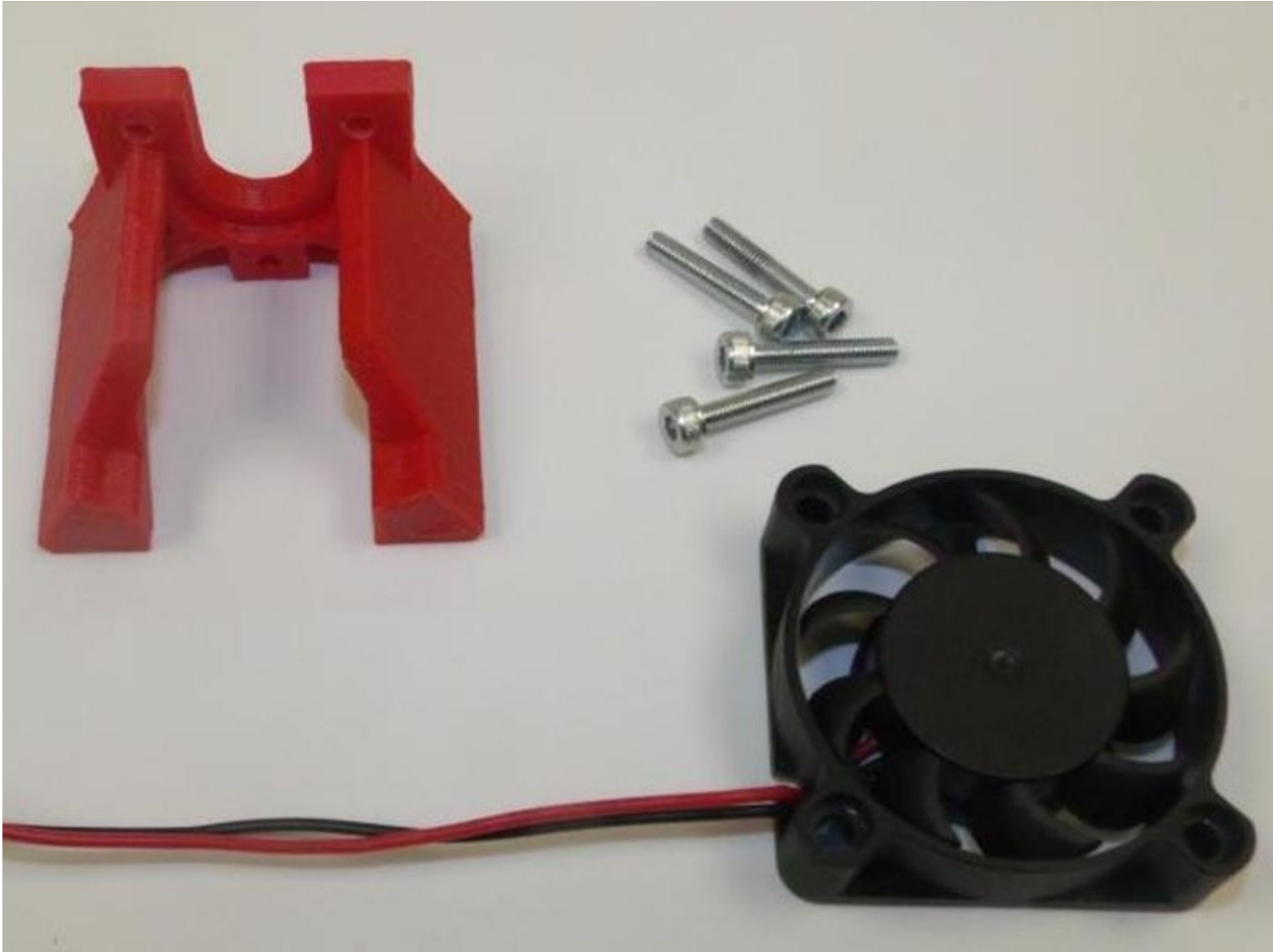


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G - Hot-End Fan Assembly

Written By: HKBay



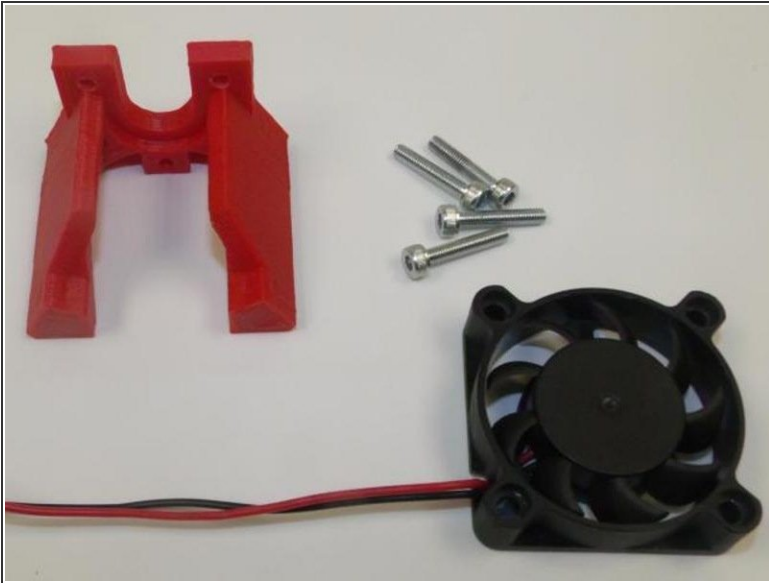
**TOOLS:**

- [Hex key; ball ended, long arm, 2.5mm](#) (1)

**PARTS:**

- [fan bracket](#) (1)
- [40mm fan](#) (1)
- [M3x16 screws](#) (4)
- [J-Head assembly](#) (1)

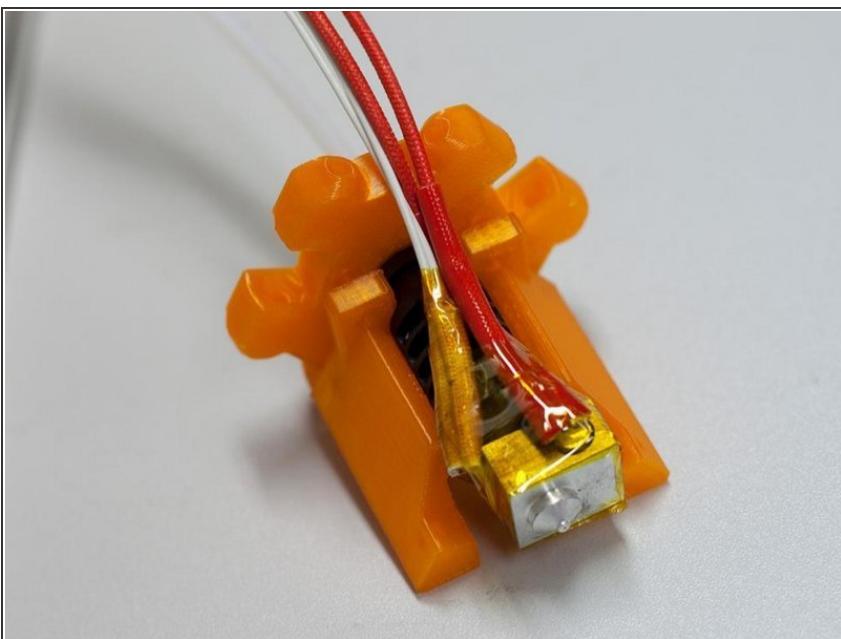
Step 1 — G - Hot-End Fan Assembly



⚠ Make sure you add NO pressure on the fan blades, as it very easily breaks!

- Fit the fan to the bracket as shown, with label facing towards the bracket and cables on top left.
- ⓘ The M3x16 screws will cut their own threads into the plastic - be careful not to over-tighten.

Step 2



- Then fit the hot-end to the fan assembly. Place the fan flat on the table and push the hot-end from the top all the way into the groove.
- ⓘ It is important that the hot-end sits all the way inside the groove as otherwise the holes will not align with the effector plate later!

⚠ Make sure you do not press against the fan blades!

